

### KODAK NEXPRESS How to apply DFE Dimensional Coatings

# **Unique application, exceptional results**

#### **Unique technology**

Dimensional Coating capability, is one of the most widely used 5th unit capabilities of the NexPress. It provides a unique value added tactile coatings to printed pieces. Everything from Direct Mail to Covers can be enhanced using this unique capability. Typically, the set up for Dimensional printing is done upstream in prepress, where a pattern or texture may be selected to provide the tactile feel.

However, there are many different patterns available and knowing which on to use can be a trial and error process. For your convenience in setting up Dimensional applications, we have provide included patterns in the DFE, that can be easily used to print Dimensional applications. These patterns can be applied to each job via the Job Ticket in the Color Mode tab or these patterns can be applied in the pdf prior to submission to the DFE. This guide is designed to provide simply instructions to use these patterns to enhance your customer's application.

#### Get started by creating a new file:

- 1. Create a new Adobe InDesign or Illustrator Document
- 2. Add a new layer in the Layers Palette
  - a. Name the TOP layer "raised clear imagery" (This layer will hold the textures you created)
  - b. Name the BOTTOM layer "color imagery" (This layer will hold the color imagery)

You can have multiple layers for images and textures, but the textures must be on higher layers than the images to print correctly.







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#### 3. Create a new spot color swatch

- a. Name the swatch "NexPress DryInk raised clear"
- b. Designate it as "Spot"
- c. Set the color to CMYK: 0 | 75 | 100 | 0
- 4. Change the objects' fill (and/or outlines) to the new "NexPress DryInk raised clear" swatch
- 5. Multiply—With the object still selected, go to the Effects palette and select "Multiply" from the drop-down menu and the Opacity set to the desired percentage.

See next page for dirsed percentage effect.

Note: Do not worry when the color image on the bottom layer appears to be tinted by the orange reference color. The reference color just helps you verify on the monitor that the layer is there. The actual raised clear layer is colorless when printed.

#### Upper layer: raised clear imagery

- Contains the texture file(s) you created using the "NexPress DryInk raised clear" color swatch
- · Blend mode must be set to "Multiply" in the Effects palette
- "Linen 35" texture applied to this example

### Lower layer: color imagery

- · Contains the corresponding color imagery or text
- Blend mode should be set to "Normal" in the Effects -

### Kodak NexPress Dimensional DFE Coatings



#### Lustre Photo 60

Applies a protective coat of Dimensional Clear dry ink that emulates the sheen and distinctive feel of a professional photographic paper's E-surface.

Apply a 100% manual Dimensional Ink or mask over you intended object.



#### Linen 80

Applies a layer of Dimensional Clear dry ink that emulates the feel of a linen paper.

Apply a 90% manual Dimensional Ink or mask over you intended object.



Normal 100%

📃 Isolate Blending 📃 Knockout Group

/

fx.

8

Text: Normal 100%

Fill:

New Swatch

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#### Linen 35

Applies a layer of Dimensional Clear dry ink that emulates the feel of a linen paper, but with a more coarse texture that Linen 80.

Apply a 80% manual Dimensional Ink or mask over you intended object.



#### Mesh 50

Applies a layer of Dimensional Clear dry ink that emulates the feel of a fine mesh.

Apply a 70% manual Dimensional Ink or mask over you intended object.



#### Mesh 70

Applies a layer of Dimensional Clear dry ink that emulates the feel of a fine mesh, but with a more fine texture that Mesh 50.

Apply a 60% manual Dimensional Ink or mask over you intended object.



#### Pebble 50

Applies a layer of Dimensional Clear dry ink that emulates a pebbled surface.

Apply a 50% manual Dimensional Ink layer or mask over you intended object.



#### Smooth 110

Applies a layer of Dimensional Clear dry ink that emulates the feel of a linen paper.

Apply a 40% manual Dimensional Ink or mask over you intended object.

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Under the "Color Mode" selection of the "Job Ticket".

- Select "CMYK Plus Dimensional Clear" in the "Color Mode:" drop down.
- In the "Clear Overcoat" section, select "From PDF" for the "Front Side" and "Back Side" selection. This selection is dependent on which side of you document has the Dimensional Object layer called out.

	Job Details (Job 1062: NxPSampleKIt_Insert_DMCL_TextureSmooth110_012716.pdf)	- 🗆 X
Job Ticket Resource Check Messages History		
Press Imposition Color Mode Color Color Adjustment Resource Check	Color Mode: CMYK Plus Dimensional Clear  Clear Overcoat Job Parts Name Body Montauk_100#_GlossCover_14x20 Cover SterlingUltraDigitalGloss_118_350x470 Hot Offset Compensation Apply Dimensional Coat where dry ink density is: Greater Than  Gre	



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