



Tib3120

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## TECHNICAL INFORMATION BULLETIN

# KODAK RP X-OMAT Developer and Replenisher

## Mixing Instructions

Updated January 10, 2002

### Important Information Before You Begin

- Observe the precautionary information on the containers.
- Use ventilation with enough air circulation or exhaust to keep the mixing area free from strong odors (change 10 room-volumes of air per hour).
- Wear rubber gloves, eye protection (visor goggles or face shield), and a chemically impervious apron when mixing chemicals.
- To avoid release of irritating vapor(s), always follow mixing instructions.
- When filling the processor with both developer and fixer solutions, fill the fixer tank *first*.

### Automixer

- A new mix of replenisher solution should be made when the low-solution level indicator is activated.
- Be sure the tank has enough room to accept the additional amount of liquid volume to be mixed.
- Before making the *initial mix* of replenisher solution, refer to the start-up procedures included in the automixer's operating instructions.
- Be sure the automixer has been set to provide the proper dilution.
- For best results, water temperature should be 70°-80°F (21°-27°C).

### 5 Gallons (19 Litres)

Step	Action	
1	RP X-OMAT Developer and Replenisher, Part A (one bottle)	<p>For each Step (1 thru 3):</p> <p><b>a.</b> Remove the bottle’s plastic cap.</p> <p><b>b.</b> <i>Do not remove or puncture the foil membrane covering the top of the bottle.</i></p> <p><b>c.</b> Remove the dust cover from the top of the automixer.</p> <p><b>d.</b> Insert the bottle in the appropriate template. Make sure the foil membrane is punctured by the probe to allow the solution to flow into the mixing tank.</p>
2	RP X-OMAT Developer and Replenisher, Part B (one bottle)	
3	RP X-OMAT Developer and Replenisher, Part C (one bottle)	
4	Water will automatically fill the mixing tank. When properly diluted, the specific gravity of the developer should be 1.081 to 1.091.	
5	Remove the empty bottles and place the dust cover on the automixer.	

## Manual Mixing

### 5 or 10 Gallons (19 or 38 Litres)

- The concentrated Parts A, B, and C must be mixed at the recommended dilution.
- Always measure and record the quantity of developer replenisher solution in the replenisher tank before mixing.
- Be sure the tank has enough room to accept additional liquid volume (5 or 10 gallons / 19 or 38 litres).
- A floating lid is required to control oxidation after mixing.

To Make	Start with Water 70°-80°F (21°-27°C)	While Stirring Continuously, Slowly Add (in order)		
		Part A	Part B	Part C*
5 Gallons (19 Litres)	3.7 gallons (14 litres)	1 bottle	1 bottle	1 bottle
10 Gallons (38 Litres)	7.4 gallons (28 litres)	2 bottles	2 bottles	2 bottles

\* After adding Part C, stir continuously until solution is completely mixed (appx. 2 minutes).

### 200 Gallons (757 Litres)

- The concentrated Parts A, B, and C must be mixed at the recommended dilution.
- Start with the required volume of water. Add the chemical parts *slowly* and *in the order indicated*.
- The 200-gallon size consists of three (3) parts:
  - Part A: one drum of liquid
  - Part B: two containers of liquid
  - Part C: two containers of liquid

To Make	Start with Water 70°-80°F (21°-27°C)	While Stirring Continuously, Slowly Add (in order)		
		Part A	Part B	Part C*
200 Gallons (757 Litres)	146.3 gallons (554 litres)	1 drum (50 gallons / 189 litres)	2 containers (1.9 gallons / 7.1 litres)	2 containers (1.8 gallons / 6.7 litres)
100 Gallons (379 Litres)	73.2 gallons (277 litres)	25 gallons (94.6 litres)	1 container (120 fl oz. / 3.55 litres)	1 container (112.6 fl oz. / 3.33 litres)
40 Gallons (151.4 Litres)	29.3 gallons (111 litres)	10 gallons (38 litres)	48 fl oz. (1.42 litres)	45 fl oz. (1.33 litres)

\* After adding Part C, stir continuously until the solution is completely mixed.

To Make	Start with Water 70°-80°F (21°-27°C)	While Stirring Continuously, Slowly Add (in order)		
		Part A	Part B	Part C*
20 Gallons (76 Litres)	14.6 gallons (55.4 litres)	5 gallons (18.9 litres)	24 fl oz. (710 mL)	22.5 fl oz. (666 mL)
* After adding Part C, stir continuously until the solution is completely mixed.				

### 400 Gallons (1514 Litres)

- Start with the required volume of water. Add the chemical parts *slowly* and *in the order indicated*. Stir well after adding each chemical.
- The 400-gallon mix *should not be split* to mix 200 gallons.
- The 400-gallon size consists of four (4) parts:
  - Part I: one (1) drum of liquid
  - Part II: two (2) containers of powder
  - Part III: one (1) container of KODAK Hydroquinone, photographic grade
  - Part IV: one (1) container of liquid

To Make	Start with Water 70°-80°F (21°-27°C)	While Stirring Continuously, Slowly Add (in order)			
		Part I	Part II	Part III	Part IV*
400 Gallons (1514 Litres)	338 gallons (1279 litres)	1 drum (50 gal/189 litres)	2 containers (98.8 lbs/44.8 kg)	73.6 lbs (33.5 kg)	1 container (3.2 gal/12.1 litres)
* Note: <ul style="list-style-type: none"> <li>• Part IV must be added <b>very slowly</b>.</li> <li>• Attach a KODAK Screw Cap Dispenser Tube, Model II (Catalog 1905090) to the container. Make sure the tube end is below the surface of the mixing solution while dispensing Part IV.</li> <li>• <b>Do Not Rinse the Empty Container into the Mix.</b></li> <li>• After adding Part IV, stir continuously until the solution is completely mixed.</li> </ul>					

### To Prepare a Working Solution

- Use the splash guard to avoid contamination of the developer with fixer.
- Maintain the operating temperatures and the chemical replenishment rates recommended in *Processing Recommendations for KODAK X-OMAT Processors, KODAK X-OMAT Multiloaders, and KODAK MIN-R Mammography Processors, (Service Bulletin 30)*.

**Note:** When filling the processor with both developer and fixer solutions, fill the fixer tank *first*.

Step	Action
1	Place the splash guard between the developer and fixer tanks.
2	Remove the developer rack.
3	Fill the developer tank to the fill line. See <a href="#">Service Bulletin 30</a> for the correct starter volume for your processor.
4	Replace the developer rack.

## Additional Information

### MSDS

Material Safety Data Sheets are available online via the [MSDS Search Page](#).

### Storage and Handling

[Click Here](#) for Storage and Handling Conditions for KODAK Medical Processing Chemicals.

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***Note: Technical Information Bulletins provide information of limited or specific application. Responsibility for judging the applicability of the information for a specific use rests with the end user.***